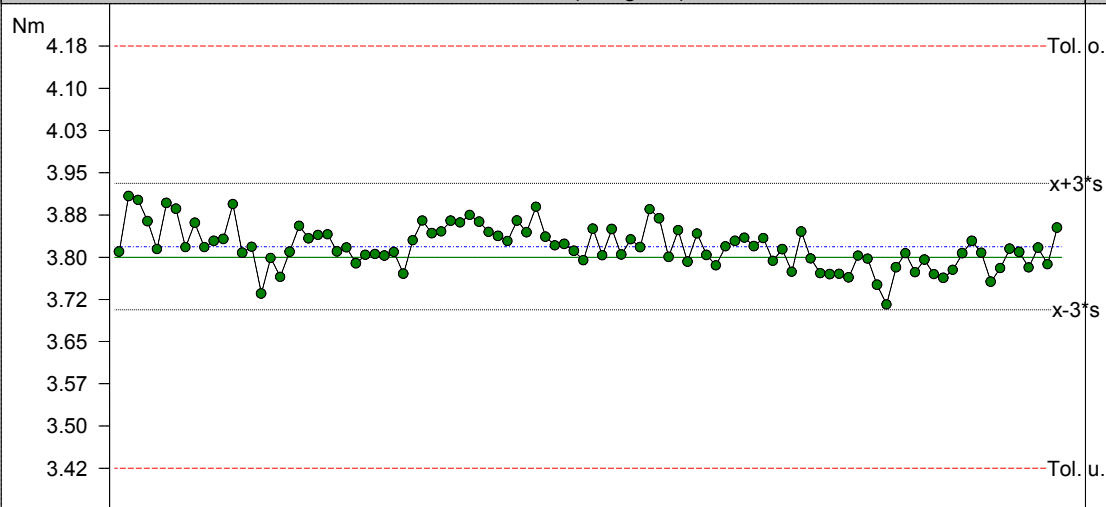
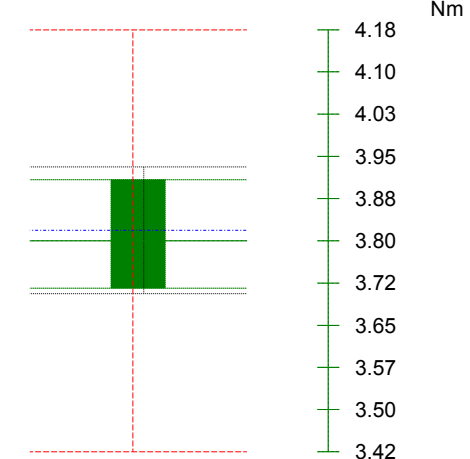


Einzelwertkarte (Prüfgerät)

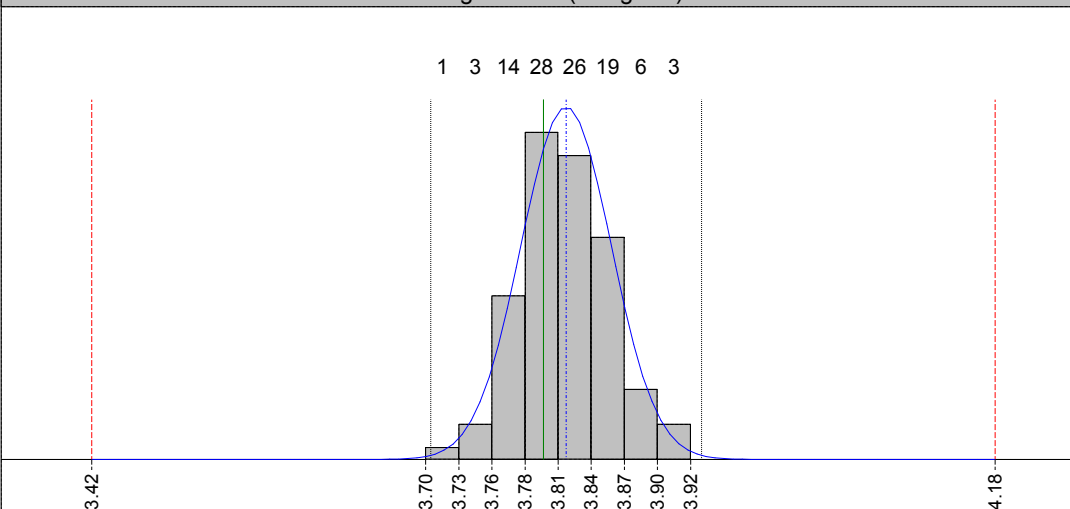


statistische Kenndaten (Prüfgerät)

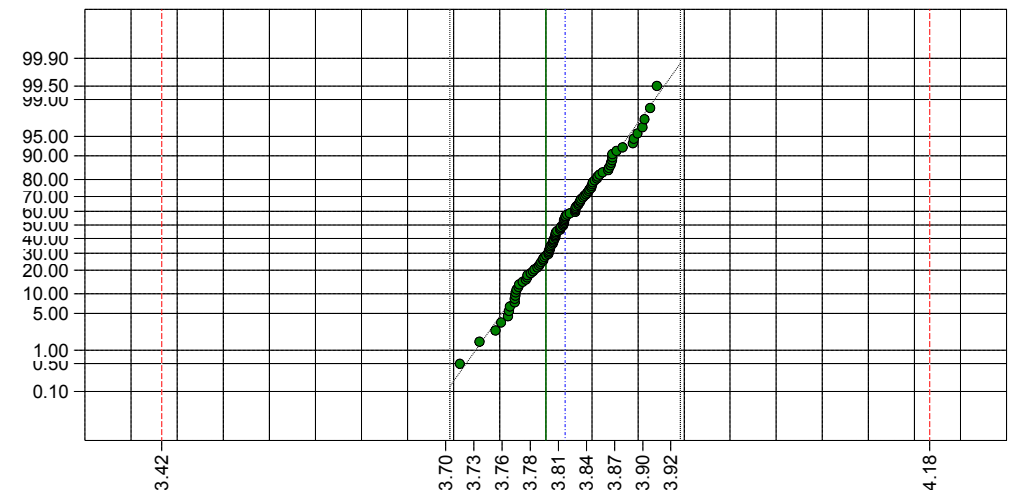
Cm: 3.33 (≥ 1.67)
 Cmk: 3.17 (≥ 1.67)
 Tol. u.: 3.42
 Tol. o.: 4.18
 Sollwert: 3.80
 Maximum: 3.91
 Minimum: 3.71
 x-Quer: 3.82
 s: 0.04
 x + 3s: 3.93
 x - 3s: 3.71
 Anzahl Messwerte: 100
 Winkel: 360
 Verschraubungsklasse: 2 Toleranz +/- 10%
 rechtsdrehend
 mittlere Geschwindigkeit: 1136



Häufigkeitsbild (Prüfgerät)



Wahrscheinlichkeitsnetz (Prüfgerät)


 Einzel-
werte:

| | | | | | | | | | |
|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|--------------------|
| 01. 3.81 (364.50) | 02. 3.91 (380.38) | 03. 3.90 (371.63) | 04. 3.86 (368.25) | 05. 3.81 (357.63) | 06. 3.90 (386.13) | 07. 3.89 (370.13) | 08. 3.82 (350.88) | 09. 3.86 (368.00) | 10. 3.82 (366.63) |
| 11. 3.83 (358.75) | 12. 3.83 (358.50) | 13. 3.90 (366.50) | 14. 3.81 (353.63) | 15. 3.82 (353.88) | 16. 3.73 (364.63) | 17. 3.80 (378.50) | 18. 3.76 (375.50) | 19. 3.81 (385.25) | 20. 3.86 (380.50) |
| 21. 3.83 (367.50) | 22. 3.84 (377.63) | 23. 3.84 (371.50) | 24. 3.81 (363.00) | 25. 3.82 (365.13) | 26. 3.79 (337.75) | 27. 3.80 (351.00) | 28. 3.81 (348.88) | 29. 3.80 (347.75) | 30. 3.81 (351.13) |
| 31. 3.77 (346.00) | 32. 3.83 (366.13) | 33. 3.87 (384.13) | 34. 3.84 (372.38) | 35. 3.85 (368.25) | 36. 3.87 (372.63) | 37. 3.86 (364.38) | 38. 3.88 (375.25) | 39. 3.86 (365.75) | 40. 3.85 (369.88) |
| 41. 3.84 (380.75) | 42. 3.83 (355.13) | 43. 3.87 (367.25) | 44. 3.84 (363.38) | 45. 3.89 (370.88) | 46. 3.84 (368.63) | 47. 3.82 (362.13) | 48. 3.82 (350.13) | 49. 3.81 (373.00) | 50. 3.79 (355.13) |
| 51. 3.85 (367.38) | 52. 3.80 (358.00) | 53. 3.85 (359.88) | 54. 3.80 (362.13) | 55. 3.83 (358.38) | 56. 3.82 (356.00) | 57. 3.89 (378.63) | 58. 3.87 (373.75) | 59. 3.80 (380.75) | 60. 3.85 (366.50) |
| 61. 3.79 (368.75) | 62. 3.84 (363.63) | 63. 3.80 (352.75) | 64. 3.79 (361.88) | 65. 3.82 (362.50) | 66. 3.83 (373.00) | 67. 3.84 (369.25) | 68. 3.82 (359.38) | 69. 3.83 (371.75) | 70. 3.79 (365.13) |
| 71. 3.81 (340.38) | 72. 3.77 (365.50) | 73. 3.85 (375.88) | 74. 3.80 (355.63) | 75. 3.77 (349.88) | 76. 3.77 (337.63) | 77. 3.77 (348.00) | 78. 3.76 (344.50) | 79. 3.80 (352.63) | 80. 3.80 (355.63) |
| 81. 3.75 (346.00) | 82. 3.71 (340.88) | 83. 3.78 (357.88) | 84. 3.81 (359.38) | 85. 3.77 (378.25) | 86. 3.80 (366.75) | 87. 3.77 (368.50) | 88. 3.76 (350.88) | 89. 3.78 (355.38) | 90. 3.81 (363.63) |
| 91. 3.83 (365.50) | 92. 3.81 (382.63) | 93. 3.76 (357.38) | 94. 3.78 (347.38) | 95. 3.82 (379.38) | 96. 3.81 (361.13) | 97. 3.78 (363.13) | 98. 3.82 (351.13) | 99. 3.79 (366.25) | 100. 3.85 (360.00) |

1 - 404 000 002 - 2.00-8.00 Nm - 3 602 D94 406 .1 - Bosch - Schrauber (allg.)

MFU vom 07.05.2014 auf 3860 (3860SK.055 -) Zelle/Kanal 2 - Prüfgerät

 Einheit: Nm
 Normalverteilung

 Anzahl Messwerte: 100
 Messgrenzen

 Mittelwert (x-quer): 3.82
 Standardabweichung: 0.04
 Sollwert

 Cm: 3.33
 Mittelwert (x-quer):

Cmk: 3.17

6s (x ± 3 s)

i.O.

Kurvengrafik

Drehm.

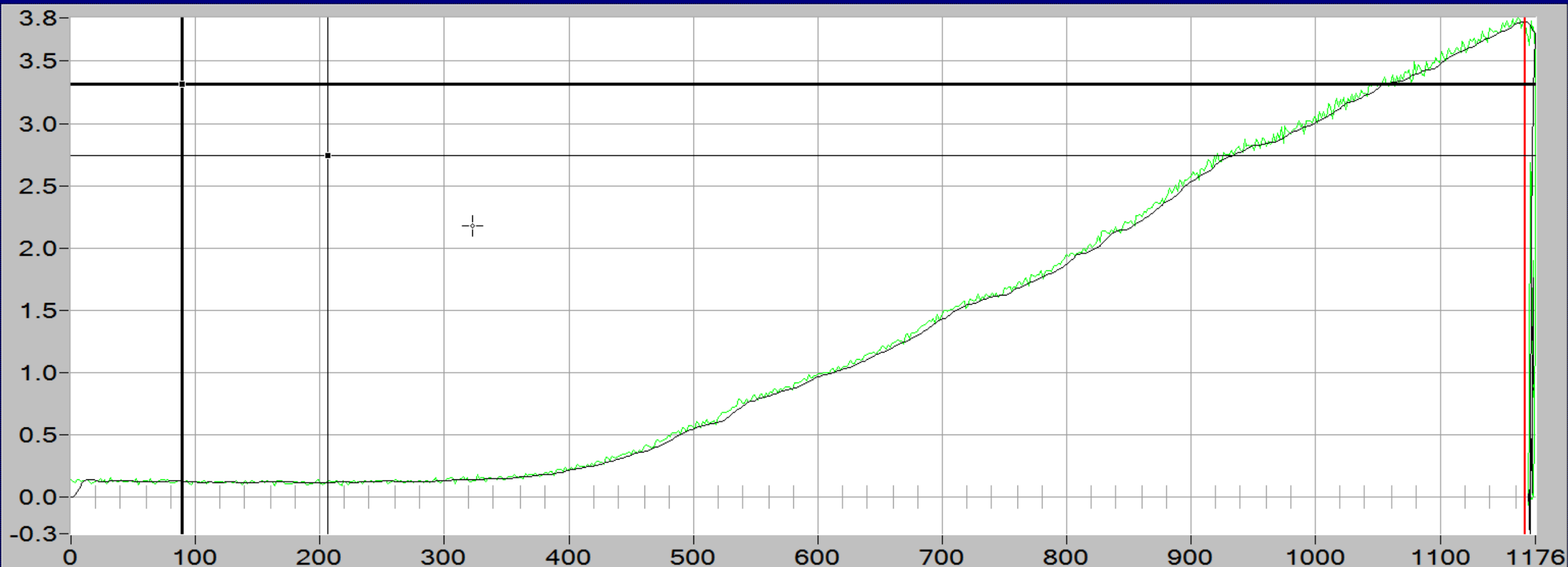
3.82

Winkel

365

Freq.

4000



Grenzfreq. 300 Hz

°: 322.576, Nm: 2.18

Drehm.-Zeit



Drehm.-Winkel

Zoom

Restore

Laden

Speichern

View Lim Iso
☐ On/Off

Filter

Drucken

Ende

Kurvengrafik

Drehm.

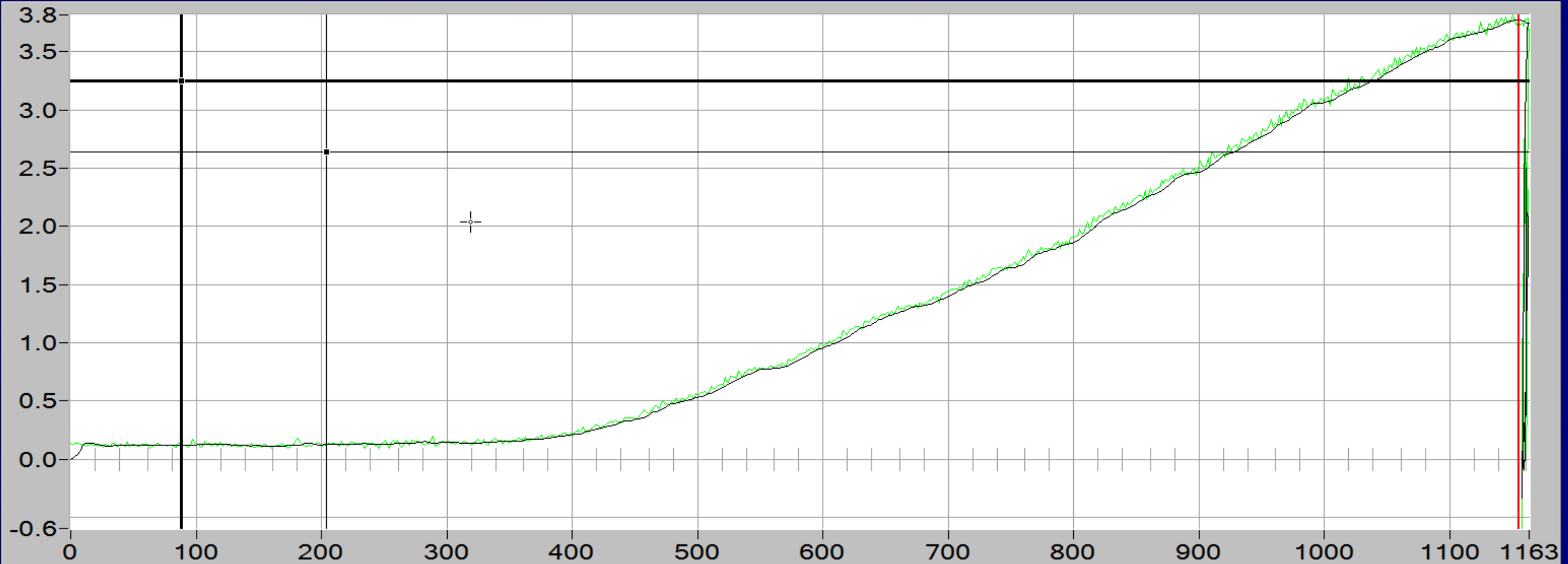
3.77

Winkel

350

Freq.

4000



Grenzfreq. 300 Hz

°: 318.943, Nm: 2.04

Drehm.-Zeit



Drehm.-Winkel

Zoom

Restore

Laden

Speichern

View Lim Iso
☐ On/Off

Filter

Drucken

Ende