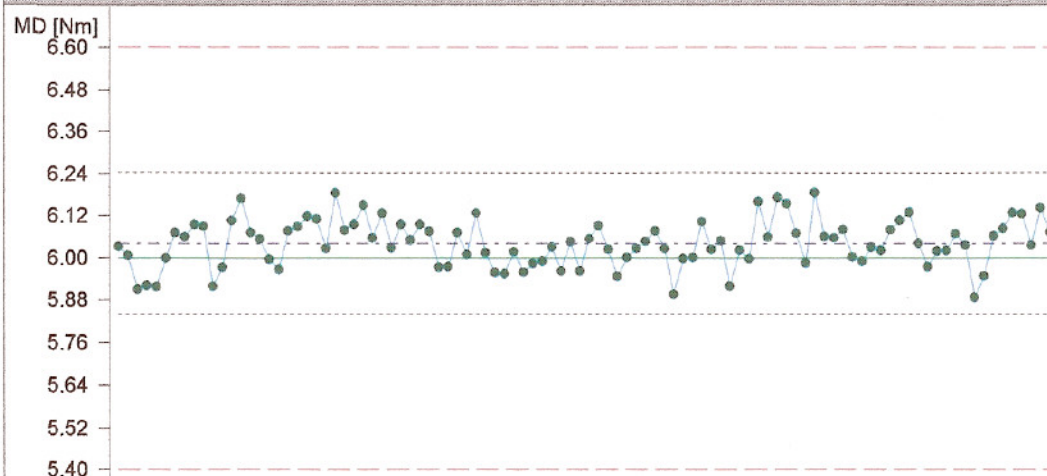
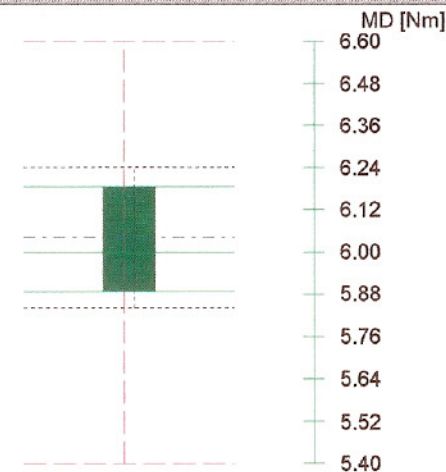


Einzelwertkarte

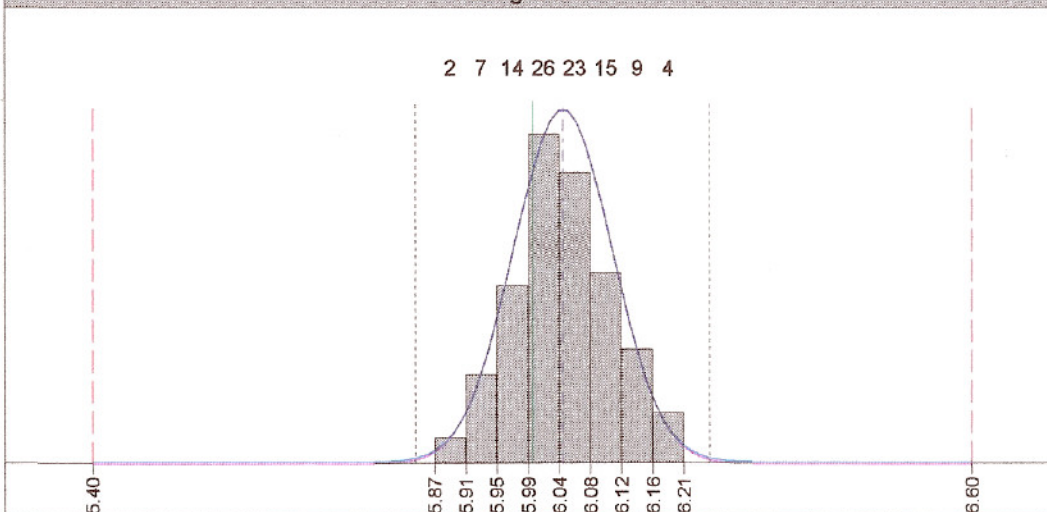


statistische Kenndaten

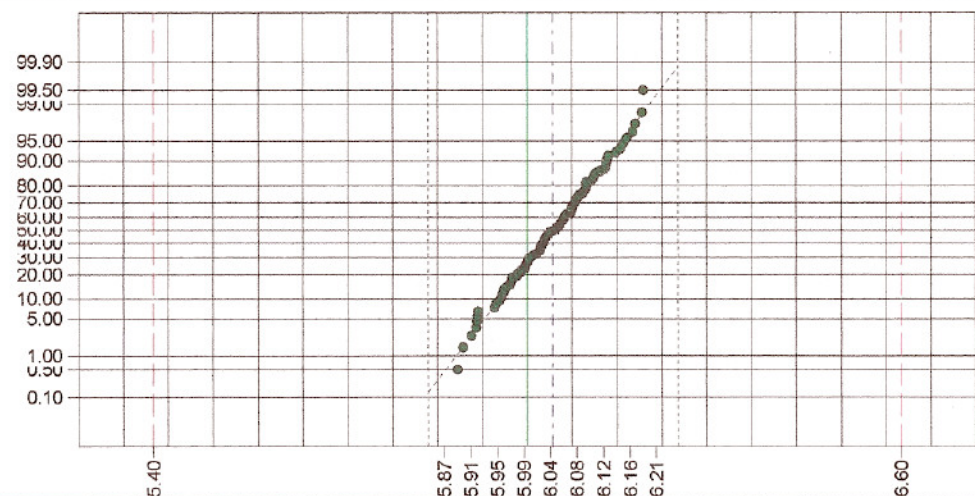
Cm: 2.99  
 Cmk: 2.78  
 Tol. unten: 5.40  
 Tol. oben: 6.60  
 Sollwert: 6.00  
 Max: 6.19  
 Min: 5.89  
 x-quer: 6.04  
 s: 0.07  
 x + 3s: 6.24  
 x - 3s: 5.84  
 Anzahl Messwerte: 100  
 Winkel: 30  
 Verschraubungsklasse: 2 - Toleranz +/- 10%  
 rechtsdrehend  
 mittlere Geschwindigkeit: 480



Häufigkeitsbild



Wahrscheinlichkeitsnetz



Einzelwerte:	1. 6.03	2. 6.01	3. 5.91	4. 5.92	5. 5.92	6. 6.00	7. 6.07	8. 6.06	9. 6.09	10. 6.09	11. 5.92	12. 5.97	13. 6.11	14. 6.17	15. 6.07	16. 6.05	17. 6.00	18. 5.97	19. 6.08	20. 6.09	21. 6.12	22. 6.11	23. 6.03	24. 6.18	25. 6.08	26. 6.09	27. 6.15	28. 6.06	29. 6.13	30. 6.03	31. 6.09	32. 6.05	33. 6.09	34. 6.07	35. 5.97	36. 5.98	37. 6.07	38. 6.01	39. 6.13	40. 6.01	41. 5.96	42. 5.96	43. 6.02	44. 5.96	45. 5.98	46. 5.99	47. 6.03	48. 5.96	49. 6.05	50. 5.96	51. 6.05	52. 6.09	53. 6.02	54. 5.95	55. 6.00	56. 6.03	57. 6.05	58. 6.08	59. 6.03	60. 5.90	61. 6.00	62. 6.00	63. 6.10	64. 6.02	65. 6.05	66. 5.92	67. 6.02	68. 6.00	69. 6.16	70. 6.06	71. 6.17	72. 6.15	73. 6.07	74. 5.99	75. 6.19	76. 6.06	77. 6.06	78. 6.08	79. 6.00	80. 5.99	81. 6.03	82. 6.02	83. 6.08	84. 6.11	85. 6.13	86. 6.04	87. 5.98	88. 6.02	89. 6.02	90. 6.07	91. 6.04	92. 5.89	93. 5.95	94. 6.06	95. 6.08	96. 6.13	97. 6.12	98. 6.04	99. 6.14	100. 6.07
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A 089000114 - 9,6 V - 1.00-6.00 Nm - Fertigung zur Ueberpruefung -0 602 490 431-9.6 V -Bosch -Schrauber (allg.)

MFU vom 02.02.2001

Einheit: MD [Nm]  
Normalverteilung

Anzahl Messwerte: 100  
Toleranz

Mittelwert (x-quer): 6.04  
Standardabweichung: 0.07

Sollwert

Cm: 2.99  
Mittelwert (x-quer):

Cmk: 2.78

6s (x ± 3 s)

i. O.



# Kurvengrafik

Drehmoment

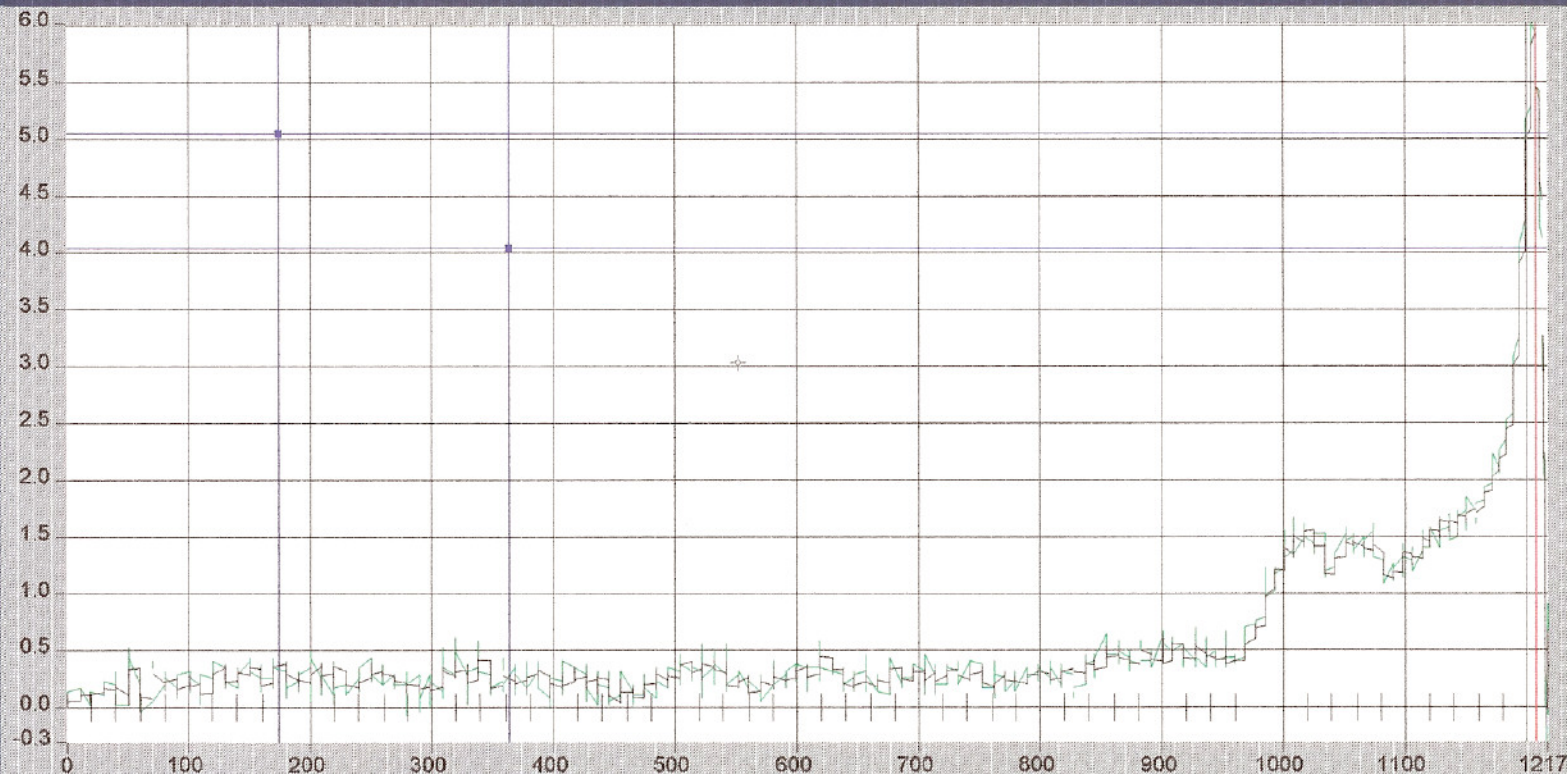
6.00

Winkel

19

Freq.

2000



Grenzfrequ. 300 Hz

°: 551.495, Nm: 3.03

Drehm.-Zeit



Drehm.-Winkel

Zoom

Restore

Laden

Sichern

Filter

Drucken

Ende



# Kurvengrafik

Drehmoment

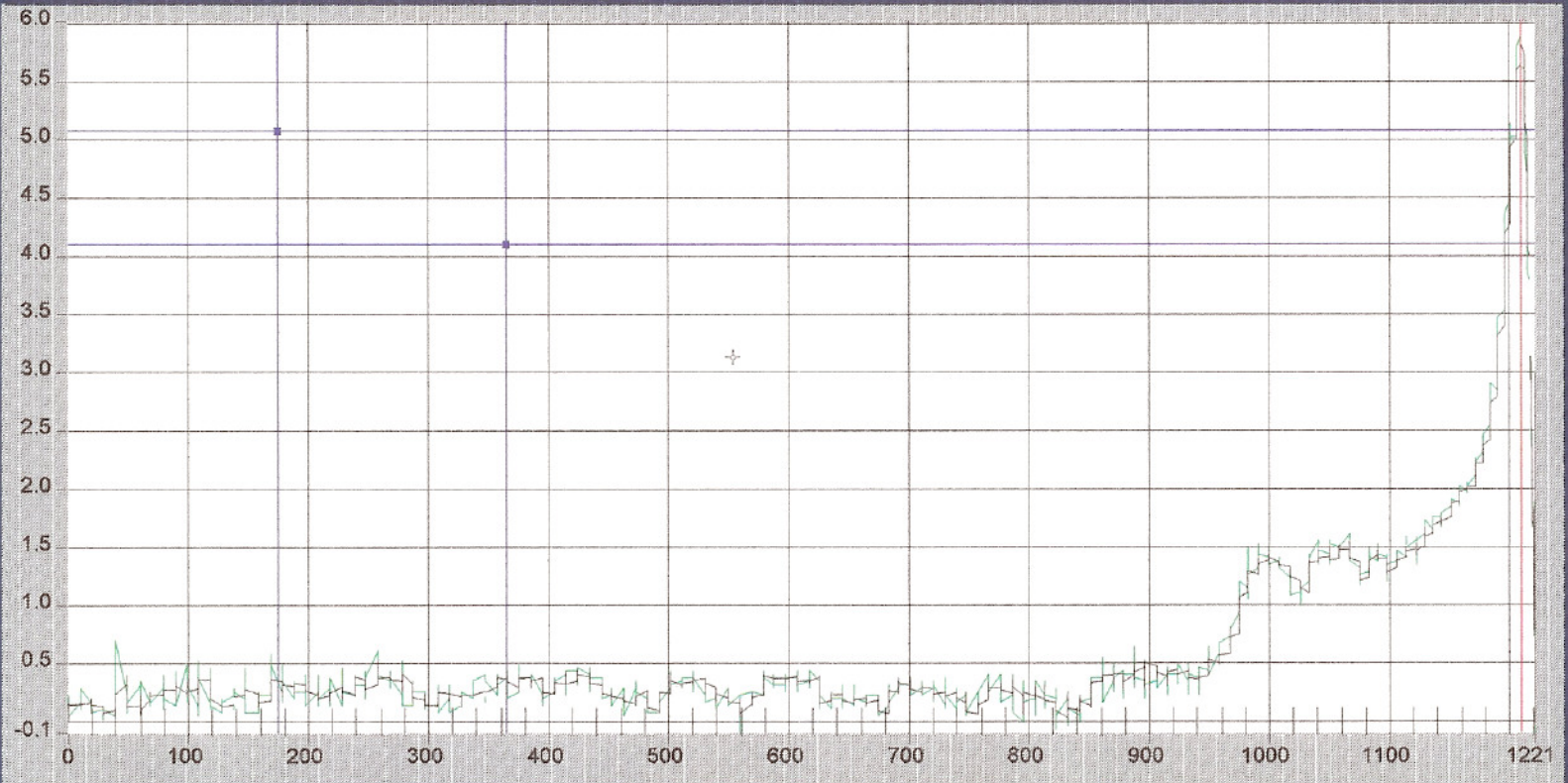
5.97

Winkel

20

Freq.

2000



Grenzfreq. 300 Hz

°: 553.307, Nm: 3.13

Drehm.-Zeit



Drehm.-Winkel

Zoom

Restore

Laden

Sichern

Filter

Drucken

Ende